



TWI Certification Ltd

Granta Park, Great Abington, Cambridge, CB21 6AL UK

Certificate of Conformity of the Factory Production Control

A UKAS accredited certification body No. 0025

Certificate No 2400-CPR-20260200

in compliance with the Construction Products Regulation 2011 (retained EU law EUR 305/2011) as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 this certificate applies to the construction product(s)

Structural steelwork

placed on the market under the name or trade mark of:

*Cavendish Northern Ltd
Beaumont House
Maklin Avenue
Cowpen Industrial Estate
Billingham
TS23 4HF
United Kingdom*

and produced in the manufacturing plants

Billingham, United Kingdom

is submitted by the manufacturer to the initial type-testing of the product, a factory production control and to the further testing of samples taken at the factory in accordance with the prescribed test plan and that the approved body No. 2400 TWI Certification Ltd has performed the initial inspection of the factory and of the factory production control and performs the continuous surveillance, assessment and approval of the factory production control.

This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard *EN 1090-1:2009+A1: 2011* under AVCP system 2+ and method of declaration Method 3a is applied and that the factory production control is assessed to be in conformity with the applicable requirements. This certificate was first issued on 23 February 2026 and will remain valid until 22 February 2029 as long as neither the harmonised standard, the construction products, the AVCP methods, nor the manufacturing conditions in the plant are modified significantly, unless suspended or withdrawn by the approved factory production control certification body.

First Issue Date: 23/02/2026
Current Issue Date: 23/02/2026
Date of Expiry: 22/02/2029


Emma Freckingham
Head of Company Certification

The validity of the certificate may be confirmed at the web address: www.twicertification.com



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Schedule for 2400-CPR-20260200

This Schedule is an Annex to the Certificate of conformity 2+ of the UK Factory Production Control (FPC) 2400-CPR-20260200 in compliance with EN 1090-1:2009+A1: 2011 Annex B – Table B.1. It is hereby stated that

*Cavendish Northern Ltd
 Beaumont House
 Maklin Avenue
 Cowpen Industrial Estate
 Billingham
 TS23 4HF
 United Kingdom*

Covers Execution Class 3 under EN 1090-1 & EN 1090-2 with the following welding processes & cutting methods according to EN ISO 4063:

Welding process (ISO 4063)	Parent material (CEN ISO/TR 15608)	Thickness range Butt welds	Thickness range Fillet welds
MMA (111)	Group 1	-	3mm – 40mm
MAG (136)		3mm – 40mm	

Cutting Methods	Material	Thickness Range
Sawing	Group 1	3mm – 60mm

Under the responsibility of the Welding Coordinators:

David Anderson, Certified European / International Welding Engineer, for EXC3.
 Ian Westmoreland, CSWIP Welding Inspector, PCN II Radiographic Interpretation for EXC3.
 Michael Heald, Professional interview, for EXC3.

(Quality according to EN ISO 3834 – 2, welding coordination according to EN ISO 14731). This is the welding certificate referred to in EN 1090-1, Annex B, Table B.1).

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 Emma Freckingham
 Head of Company Certification

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